

FIG.1

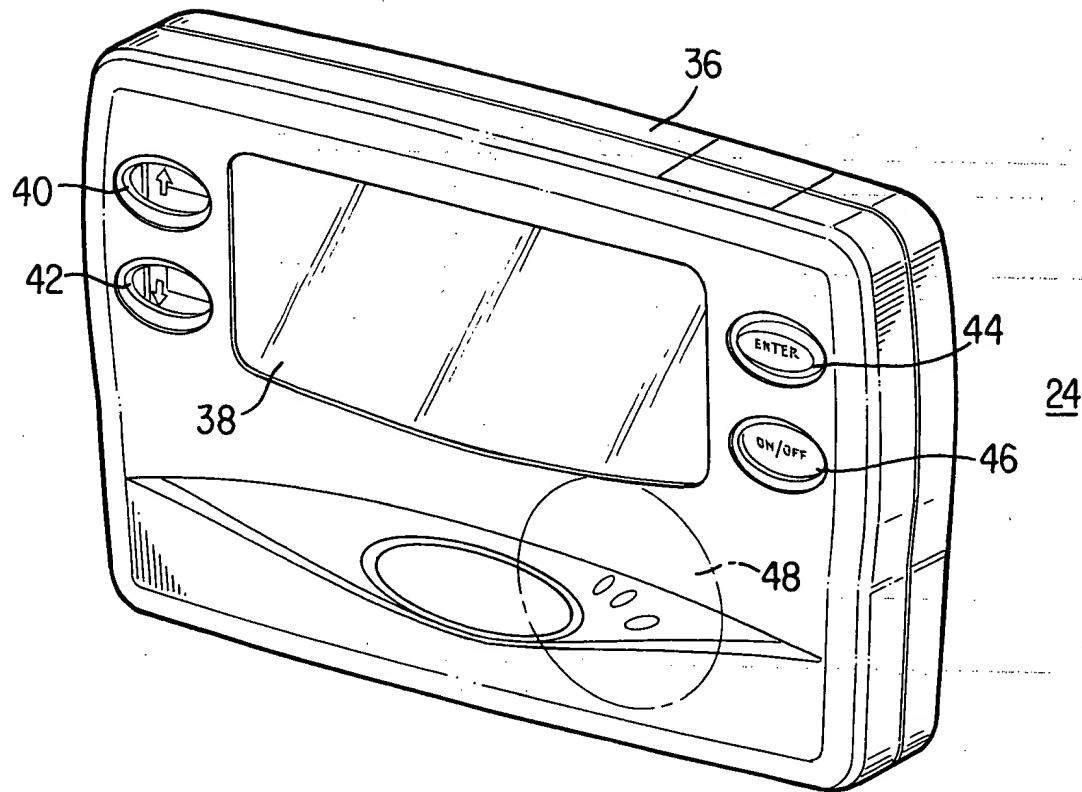


FIG. 2

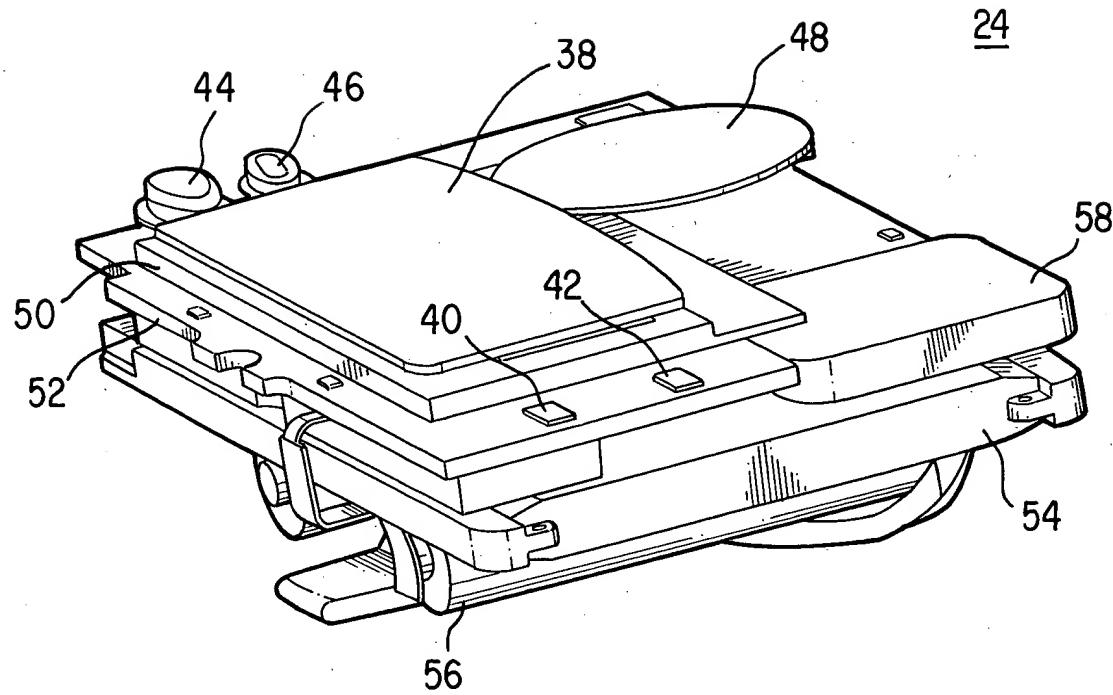


FIG. 3

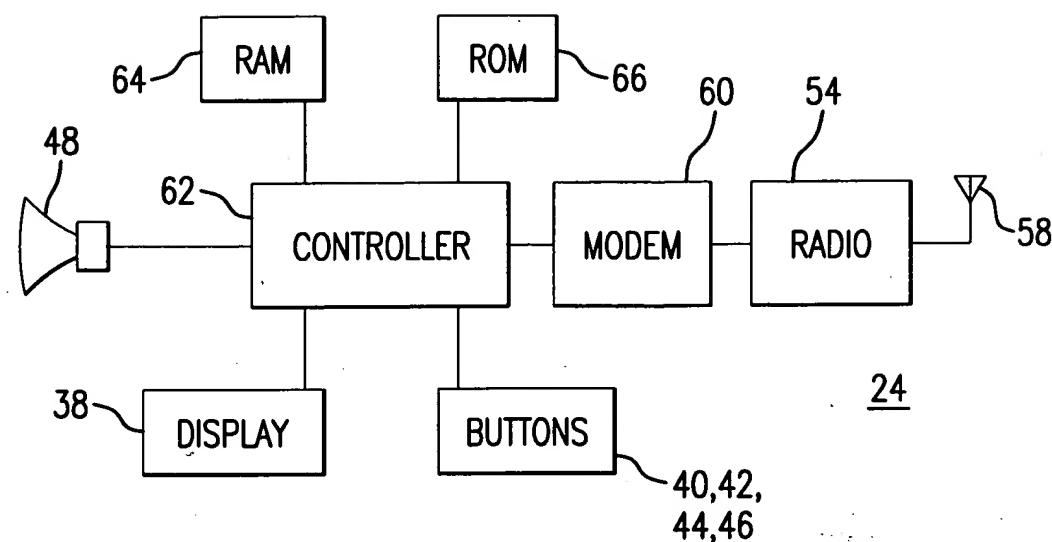


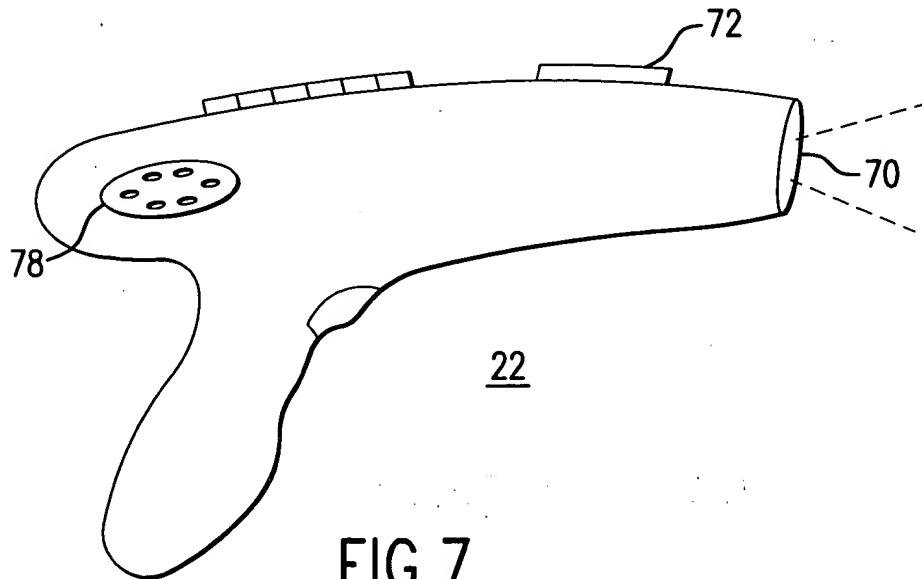
FIG.4

TIME CLOCK
MANAGER
EMERGENCY
MAINTENANCE

START SHIFT
START BREAK
END BREAK
START MEAL
END MEAL
END SHIFT

FIG.5 38

FIG.6 38



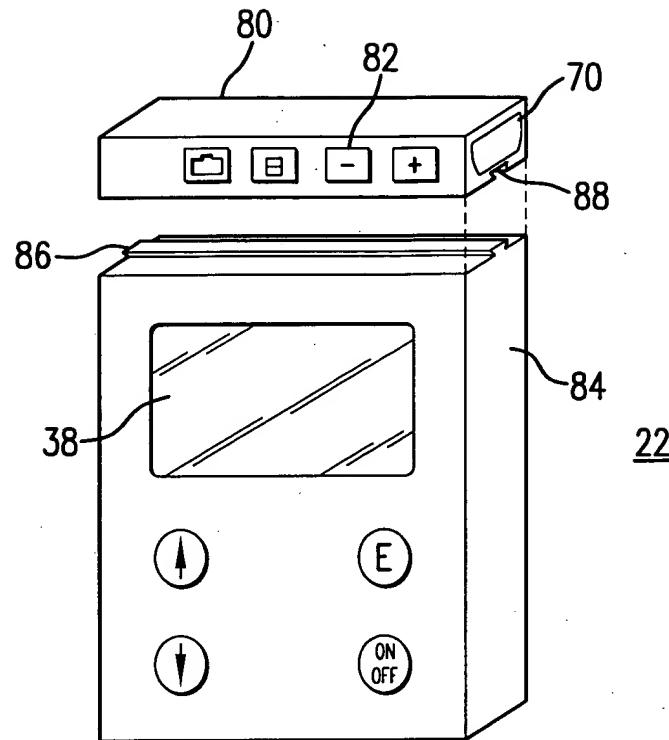


FIG.8

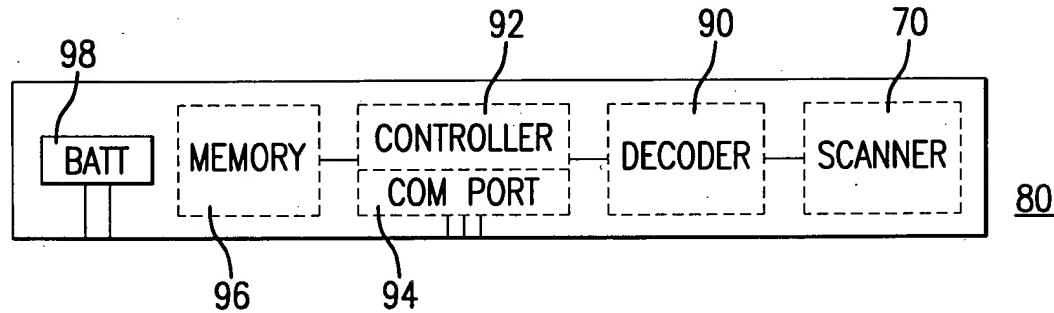


FIG.9

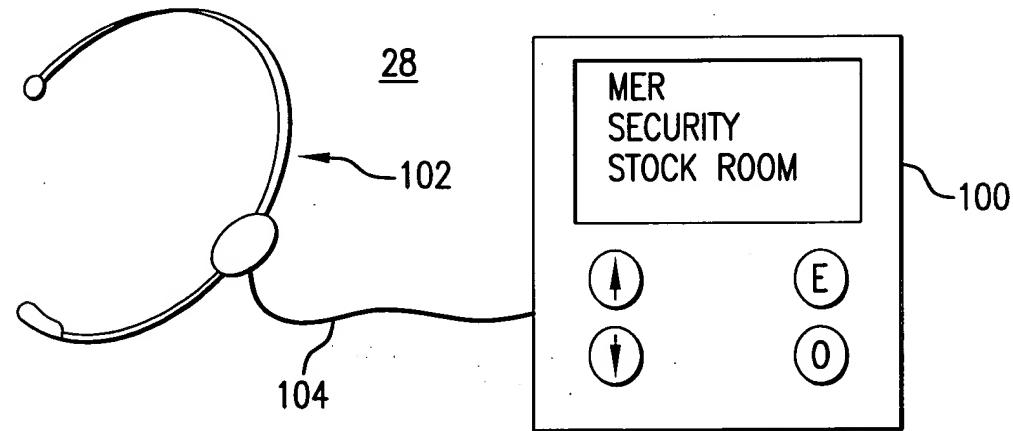


FIG.10

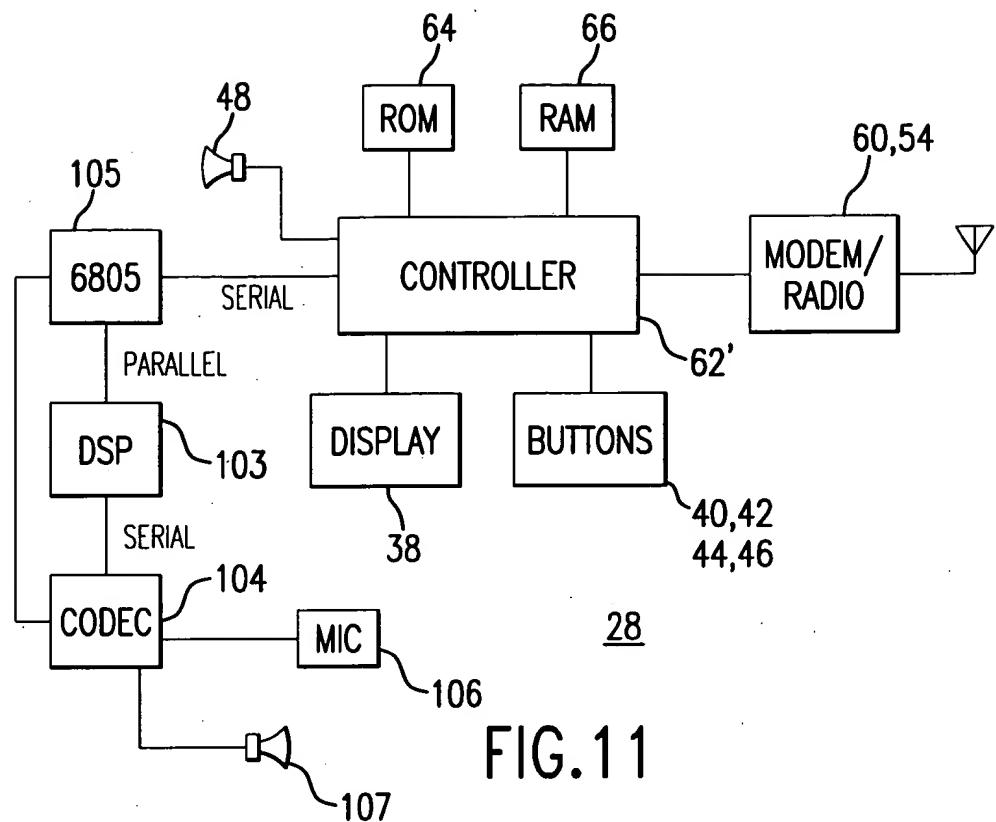


FIG.11

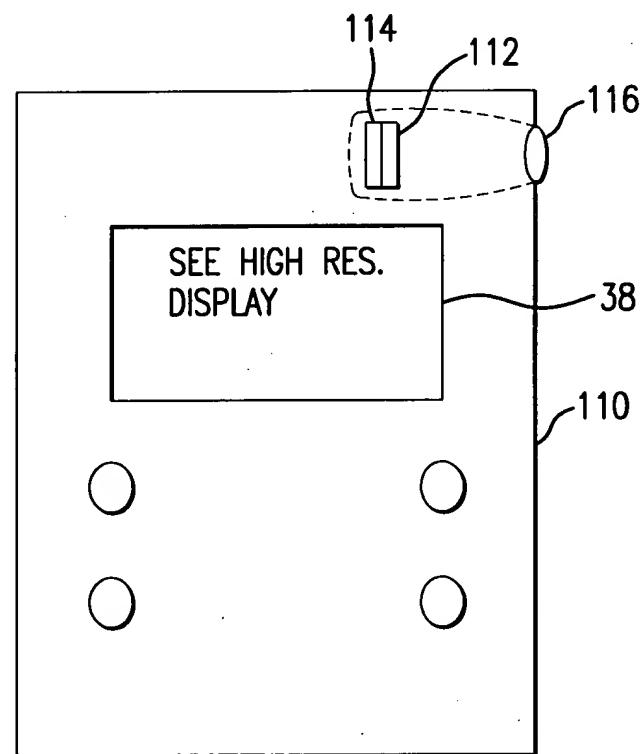


FIG.12

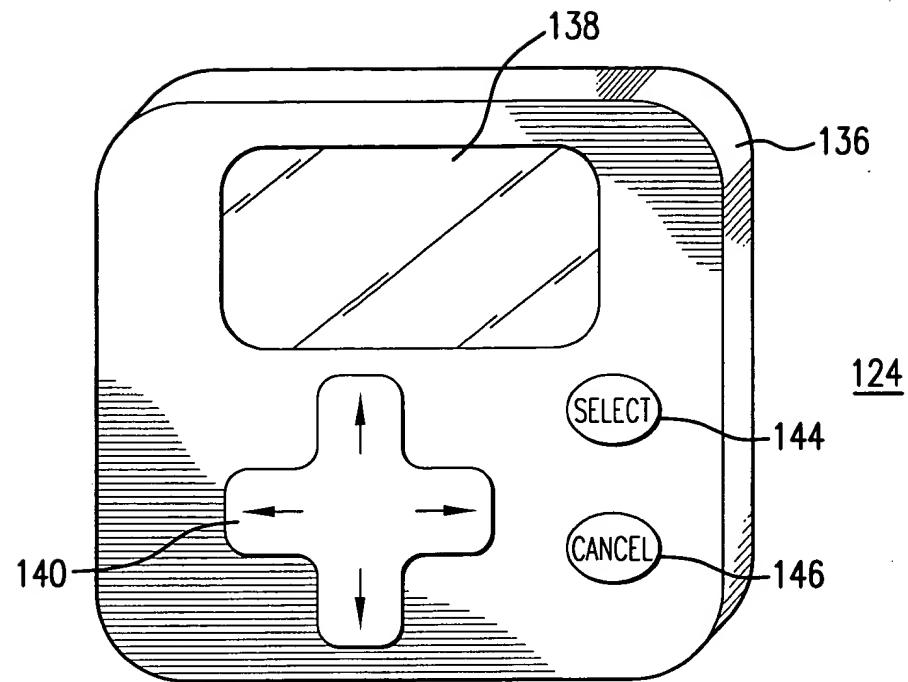


FIG.13

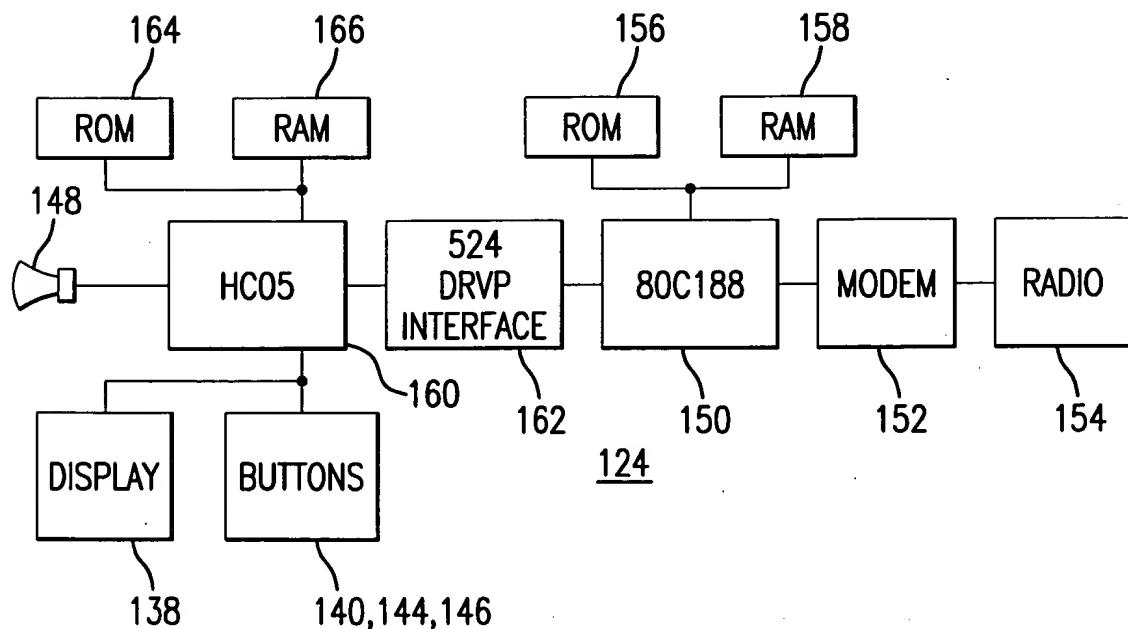


FIG.14